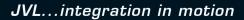
Product Data





QuickStep, integrated stepper motor MIS34 up to 9 Nm









The Quickstep series of stepper motors with integrated electronics represents a major step forward. The stepper motor, encoder, driver, controller, indexer are built-into the motor so they form a closed unit with high IP protection. The integrated motor provides easy setup, programming, installation and use.

The advantages of this solution are:

- Compact. Does not take up space in cabinet.
- De-central intelligence. PLC built-in.
- Simple installation. No cable between motor and driver.
- EMC safe. Switching noise remains in the motor.
- Low cost compared to step or servomotor with separate driver.

The new integrated stepper motor offer RS485 and CANopen serial interface and programmable motion controller. Wireless or Industrial Ethernet are optional. All the necessary electronics in a stepper system are integrated in the motor itself. The newest technology have been used to obtain an incredibly high step resolution of 409600 step/revolution resulting in unsurpassed smoothness and silent running. MIS340 with 3Nm is only 95 mm (3,74") long and MIS342

with 9Nm only 155mm (6,14") and it is therefore the shortest motor in the world with built-in controller.

The motor contains everything needed to solve a modern control task as standalone or controlled from a PLC or PC. 8 I/O points can be individually configured to digital input, digital output or analogue input. Modbus RTU or RS485 interface provide easy connections to a PLC or HMI. An ActiveX/OCX driver is available to make interfacing to LabView, Excel, VB or other Windowsprograms simple. The MAC motors and QuickStep motors and SMC85 controllers to be connected on the same RS485 bus with up to 254 axes.

- Shortest length in the industry only 95 mm for 3 Nm
- Resolution up to 409600 step/rev equal to 2048 microsteps per fullstep.
- Velocity precision 0.01 RPM.
 Acceleration precision 1 RPM/sec.
- Built-in PLC with 8 I/O: each DI or DO 24V or 0-5V (12bit) ana logue input with advanced input filtering.
- RS485 up to 921 kbit and Modbus RTU.
- RS422 and RS485 for en coder I/O and connection to ex ternal HMI or PLC

- Point-to-point or multiaxis operation up to 254 axes on the same RS485 bus
- CANbus with CANopen DSP402 and DS301 are under development
- Pulse/Direction mode for electronic gearing
- High speed position capture
- Wide Supply range from 12-80 VDC delivering high torque at high speed
- Motor current 0-9 Amp RMS, 12.6 Amp Peak
- Dual supply maintain position values etc in emergency-stop situations
- ActiveX / OCX driver available as well as MacTalk and MODBUS protocol
- Powerful graphic programming with +-*/ calculations and advanced functions
- All connections with M12 connectors
- Option for double shaft and encoder single or multi turn without external battery
- Optional Industrial Ethernet Profinet, EthernetIP, Ethercat, MODBUS TCP and Powerlink.

The PCB with stepper motor controller as used inside the motor is also available as type no. SMC85.

Flange size is 86x86 mm which corresponds to the NEMA34 standard and shaft diameter can be either 9.53 mm or 14 mm with key depending on type. MIS340 is also available with hollow shaft ø12 mm.

LD0096-05GB Date: 05-05-14

Interface possibilities

Industrial Ethernet:

Industrial Ethernet are the new way to control motors and more PLC manufactures have it built-in. The benefit for Industrial Ethernet are the worldwide acceptance from many companies like Beckhoff (Ether-CAT), Siemens (Profinet), Rockwell (EtherNet/IP), B&R (Powerlink) but also Modbus TCP and Sercos III are known. It offer very high response time and 100Mbit communications speed.

Wireless:

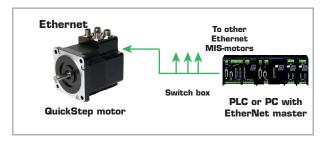
Bluetooth, WLAN, IEEE802.15.4 and Zigbee wireless module. For many applications, wireless communications is superior to cabled solutions. Eg for handheld remote control, battery operated trucks or flying machine to replace slip rings. No more broken cables or loose connections. Cost savings during installation and maintenance. Easier to move around and change equipment. Distributed intelligence when it is best. Control your motor from a mobile device like iPad

CAN Open:

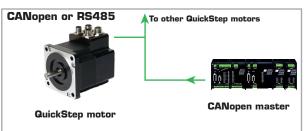
CANopen can be used in together with RS485 communication and PLC function. CAN Open slave module with baudrate up to 1Mbit. CANopen DS301 V3.0 and DSP 402 V2.0. All registers of the in the motor can be read and written Notice that CANopen only are available on the Q9 version. Devicenet and Profibus are under development.

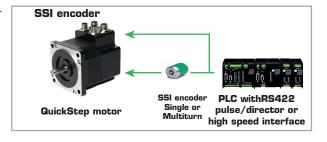
SSI encoder / RS422:

An external encoder with SSI interface can be connected to a special dedicated SSI connector. Via the built-in PLC can 2 outputs in the connector be activated to make a Zero setting of the encoder and change counting direction. Power 24VDC for the encoder are also available so the encoder can be connected directly to 1pcs M12 connector without any need for external wire or power supply. The SSI connector contain 2 RS422 ports that can be used for other purposes like pulse direction or highspeed serial interface to external equipment. Please contact JVL for further details.

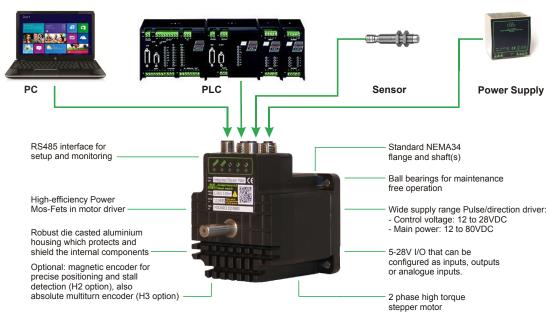








System and Feature Overview



Interface and operation mode

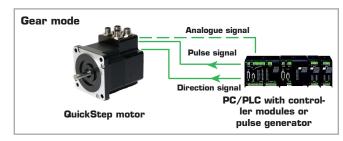
Positioning and Velocity Mode

In this mode the QuickStep motor positions the motor via commands sent over the serial interface. Various operating parameters can be changed continuously while the motor is running. This mode of operation is used primarily in systems where the Controller is permanently connected to a PC/PLC via the interface through MACtalk or MODBUS protokol. This mode is also well suited for setting up and testing systems. The mode is also used when programming is made.

Positioning mode To other QuickStep motors Operating parameters via serial Interface PC/PLC with e.g. LabWiew or MacTalk

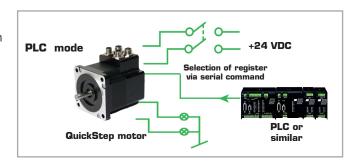
Gear Mode

In this mode the QuickStep motor functions as in a step motor driver. The motor moves one step each time a voltage pulse is applied to the step-pulse input. Velocity, acceleration and deceleration are determined by the external frequency, but can be limited and controlled by the QuickStep motor. In addition, the QuickStep motor also provides a facility for electronic gearing at a keyed-in ratio. PLC program and other functions can run simultaneously monitoring.

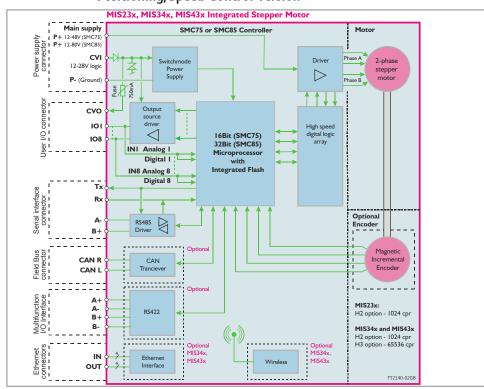


PLC mode

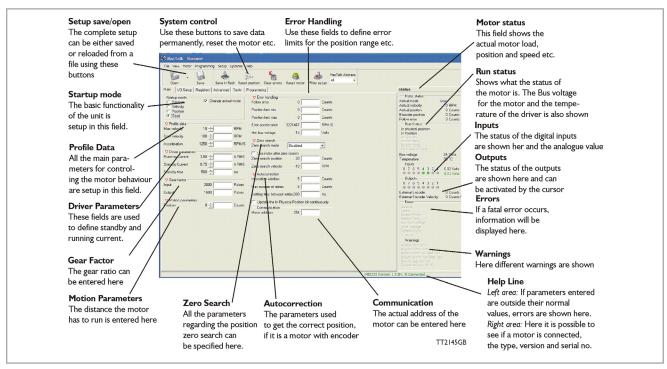
Motor have built-in PLC with 8 IOA that individual can be configured to 24VDC digital input , output or analogue input. Eg can IO be configured as 5 inputs, 2 outputs and 1 analogue input. PLC program is made on the PC with MACTALK software and downloaded to the motor and stored in flash memory. Additional are there a RS422 channel that can be used for external encoder in or output , pulse/directions signal or for other serial data purposes like SSI. Programming are made with JVL icon command toolbox where all kind of program can be made fast and efficient. You don't need to be PLC or high level programmer. Programming are done by selecting icons and in a intuitive manner so programming only take a few hours.



Positioning/Speed Control version



Setup and programming with software MacTalk



MacTalk introduction

The MacTalk software is the main interface for setting up the QuickStep motor for a specific application. The program offers the following features:

- Choice of the operating mode of the QuickStep motor.
- Changing main parameters such as speed, motor current, zero search

type, etc.

- Monitoring the actual motor parameters in real time, such as supply voltage, input status, etc.
- Changing protection limits such as position limits.
- Saving all current parameters to disc
- Restoring all parameters from disc.
- Saving all parameters permanently

in the motor.

 Updating the motor firmware or MacTalk software from the internet or a file.

The main window of the program changes according to the selected mode, thus only showing the relevant parameters for operation in the selected mode.

Command toolbox description

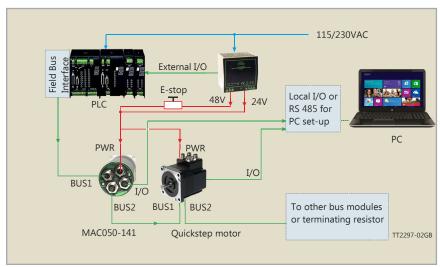
The toolbox used for the programming covers 18 different command types. The idea for the commands – is to have an easy access to the most common functions in the motor. The botton "Set register in the QuickStep motor" or "Wait for a register value before continueing" gives direct access to +50 registers down in the basic QuickStep motor such as the gear ratio or the actual torque register. A calculator with +, -, *,/ can manipulate with all registers.

In total this gives a very power full programming tool since >95% of a typical program can be build using the simple command icons and the last part is optained by accessing the basic motor registers directly.

Below is a short description of all 18 command icons.

Use: Initiates any Use: Inserts a remark/ Use: Set the motor in the Use: Set a certain state at one or multiple Comment in the program desired mode such as relative or absolute source code. digital outputs. position- or velocity mode Use: Conditional jump Use: Unconditional jump from one program from one program line line to another to another. Input dependent Use: Wait for a certain Use: Inserts a delay in state at one or multiple the program specified digital inputs. Use: Write a value Use: Conditional jump to almost any register in from one program line to the basic MAC/MIS motor another. Register dependent Use: Wait for a certain Use: Save the actual motor position to an intermediate state at one or more of the digital inputs. register. Use: Preset the position Use: Initiates a zero counter to a certain value. search to a sensor or a torque (no sensor) Use: Change mode Use: Performs a Use: Binary format Use: Compares two calculation using instead of graphic and activate register using a single register values before jumping or commands command. moving in the program.

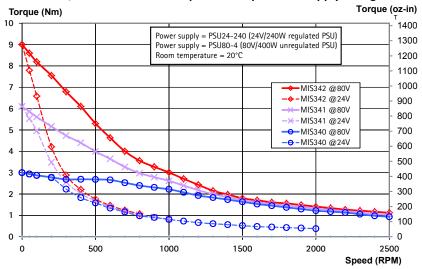
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Quickstep and MAC motor in an RS485 or CANbus network

Torque versus speed

MIS340, 341 & 342 motor torque versus speed and supply voltage



TI2223-02GB

Motor Specifications

Motor Type	MIS340 *	MIS341	MIS342	Unit
Holding Torque	3.0 [424]	6.1 [863]	9.0 [1274]	Nm [Oz/In]
Running Torque	2.5 [354]	5.1 [722]	7.2 [1019]	Nm [Oz/In]
Power	260	288	315	W
Inertia	1.4 [0.0198]	2.7 [0.0382]	4.0 [0.0566]	kgcm ² [Qz-In-in ²]
Length (L)	95.0 [3.74]	125.0 [4.92]	155.0 [6.10]	mm [inch]
Shaft dia. (D)	9.53* [0,37]	9.53 [0,37]	14.0 [0,55]	mm [inch]
d	9.0 [0.35]	9.0 [0.35]		mm [inch]
Weight	2.0 [4.41]	3.1 [6.83]	4.3 [9.5]	Kg [lb]

^{*} MIS340 also available with hollow shaft ø12 mm. All motor are available with double shaft

Accessories

Accessories	
RS485-M12-1-5 cable for M12, 5pin to RS485 USB. 5m	11
RS485-USB-ATC-820 USB to RS485 adaptor. 0.5m	7
WI1000-M12xxVxxN M12, angled female/ male cable	
WI1000-M12xxTxxN M12, straight female/ male cable	
MAB34x, Front mounted brake 1.7 Nm. M8 con- nector	
PSU24-075 PSU 24VDC/3.2A, 75W. 85-264VAC DIN Switch-mode. UL/CE approved. DIN rail.	
PSU48-240. PSU48VDC/5A. 240W. 100-240 VACSwitch- mode power supply. UL/CE approved. DIN rail.	### 1 ####
PSU80-4 Unregulated power sup- ply 400 WRMS 1200W peak. 19"or base plate mounting. 70-80 VDC	
MacTalk MAC motor Windows software for setup and programming	

PA0190 Junction box that split 17 pin M12 to 4 pcs M12



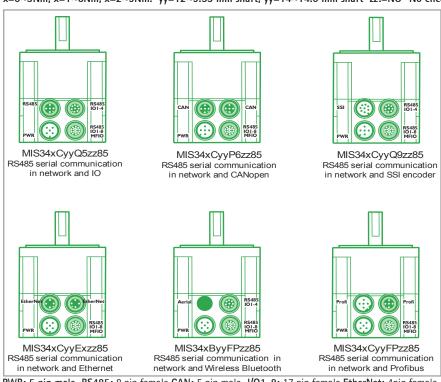
Electrical data

	Min.	Max.	Absolute Max.	Unit				
P+	12	80	-	VDC				
CVI	12	28	32	VDC				
CVI no out- put activated	(95@24VDC						
Motor Current	0	9	12,7	Α				
Input Logic Low	-0.5	0.9		VDC				
Input Logic High	1.9	28	32	VDC				
Output Logic High	12	28	32	VDC				
Analogue Input	0	5	32	VDC				
Output Current			350*	mA				

^{*8} Outputs: Totally max. 800 mA. for all 8 outputs active

Versions with positioning and speed control:

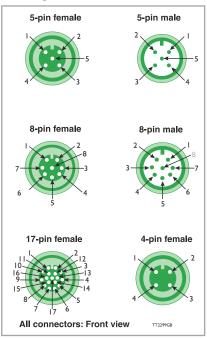
QUICKSTEP M12 connector	Power	IO1-8 RS485	RS485	RS485 + IO4	CANopen	SSI encoder	Profibus	Ethernet Female	
overview	Male	MFIO Female	Female	Female	Female	Male	Male 2 x 5	2 x 4 pin	
	5 pin	17 pin	5 pin	8 pin	2 x 5 pin	8 pin	pin B-coded	D-codes	
MIS34xCyyQ5zz85 (Pre. type)	Х	X	Χ	X					
MIS34xCyyP6zz85 (CAN-open)	Х	X			X				
MIS34xCyyQ9zz85 (SSI input)	Х	X		X		X			
MIS34xCyyExzz85 (Ethernet)	Х	X						Χ	
MIS34xCyyFBzz85 (Bluetooth)	Х	X							
MIS34xCyyFPzz85 (Profibus)	Х	X					X		
M12 Pin 1	P+ (12-80VDC)	I01	B0+ (RS485)	I01	CAN_SHLD	105 Zero Set	5VDC	TXO_P	
M12 Pin 2	P+ (12-80VDC)	GND	A0- (RS485)	102	Unused	106 CNTDIR	A-	RXO_P	
M12 Pin 3	P- (GND)	102	B0+ (RS485)	103	CAN_GND	A+ (Clock+)	DGND	TXO_N	
M12 Pin 4	CVI (12-28VDC)	103	A0- (RS485)	GND	CAN_H	GND	B+	RXO_N	
M12 Pin 5	P- (GND)	B1- (RS422)	GND	B0- (RS485)	CAN_L	B- (Data in-)	SHIELD	-	
M12 Pin 6	-	104	-	A0+ (RS485)	-	B+ (Data in+)	-	-	
M12 Pin 7	-	A1- (RS422)	-	104	_	A- (Clock-)	-	-	
M12 Pin 8	-	B1+ (RS422)	-	CVO (out)	-	CVO (out)	-	-	
M12 Pin 9	-	CVO (out)	-	_	-	-	-	-	
M12 Pin 10	-	A1+ (RS422)	-	_	-	-	-	-	
M12 Pin 11	-	105	-	-	-	-	-	-	
M12 Pin 12	-	106	-	-	-	-	-	-	
M12 Pin 13	-	107	-	_	-	-	-	-	
M12 Pin 14	-	108	-	-	-	-	-	-	
M12 Pin 15	-	A0+ (RS485)	-	-	-	-	-	-	
M12 Pin 16	-	GND	-	_	-	-	-	-	
M12 Pin 17	-	B0- (RS485)	-		-	_	-	-	
M12 connector solder	WI1008-	(not available)	WI1008-	WI1008-	WI1008-	WI1008-	WI1028-	(not available)	
terminals	M12F5SS1		M12M5SS1	M12M8SS1	M12M5SS1	M12F 8SSI	M12F5SS1		
M12 cables 5m.	WI1000-	WI1009-	WI1005-	WI1000-	WI1006-	WI1000-	WI1026-	WI1046-	
	M12F5T05N	M12M17T05N	M12M8VM5V03N	M12M8T05N	M12F5TM5T05N	M12F8T05N	M12F5S05R	M12M4S05R	



PWR: 5 pin male RS485: 8 pin female CAN: 5 pin male I/O1–8: 17 pin female EtherNet: 4pin female Profibus: 5 pin male and female B-coded

5-pole cable connector							
Pin no.	Color						
1	Brown						
2	White						
3	Blue						
4	Black						
5	Grev						

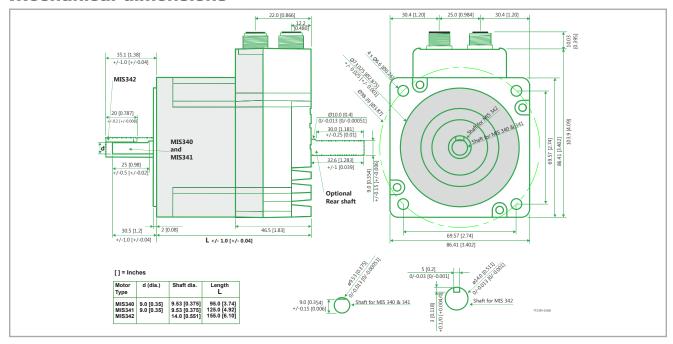
8-pole cable connector							
Pin no.	Color						
1	White						
2	Brown						
3	Green						
4	Yellow						
5	Grey						
6	Pink						
7	Blue						
8	Red						



ole connector
Color
Brown
Blue
White
Green
Pink
Yellow
Black
Grey
Red
Violet
Grey/pink
Red/blue
White/Green
Brown/Green
White/Yellow
Yellow/Brown
White/Grey

Ordering Information

Mechanical dimensions



Planetary gearheads

- Sealed Ball Bearings
- High Reliability, High Efficiency Design
- NEMA Mounting Standards
- High Shaft Loading Capacity
- Low Backlash Design
- Strong, Caged Roller Bearings
- Precision Input Pinion with Balanced Clamp Collar

4xM6 hole

HTRG type gears:

Model.	Back- lash [arc min]	Gear ratio	Effi- ciency [%]	Rated torque >10000 Hours [Nm]	Emerg stop Torque [Nm]	Inertia at motor shaft [kg*cm²]	Noise [dB(A)]	Radial load @12mm [N]	Axial load [N]	Weight [kg]	L1 [mm]	D1 [mm]	D2 [mm] (h7)
MIS340 and MIS341:													
HTRG08N003MHN34109J	<15	3	97	40	180	0.50	<70	1300	1400	4.0	117.5	85	19
HTRG08N005MHN34109J	<15	5	97	50	200	0.28	<70	1300	1400	4.0	117.5	85	19
HTRG08N010MHN34109J	<15	10	94	40	180	0.20	<70	1300	1400	4.6	142.0	85	19
HTRG08N020MHN34109J	<15	20	94	70	250	0.27	<70	1300	1400	4.6	142.0	85	19
MIS342:													
HTRG08N003MHN34114M	<15	3	97	40	180	0.59	<70	1300	1400	4.0	117.5	85	19
HTRG08N005MHN34114M	<15	5	97	50	200	0.37	<70	1300	1400	4.0	117.5	85	19
HTRG08N010MHN34114M	<15	10	94	40	180	0.29	<70	1300	1400	4.6	142.0	85	19
HTRG08N012MHN34114M	<15	12	94	70	250	0.56	<70	1300	1400	4.6	142.0	85	19

Get started quickly!

Starter Kit (MIS340C12Q5H285KIT): Contains all necessary parts to get started

The kit consists of:

PA0160 - Test box with (I/O and encoder emulation.

WI0036 - Cable between test box and QuickStep motor.

MIS340C12Q5H285KIT - Integrated step motor.

RS485-M12-1-5-5 - cable between QuickStep motor and USB converter.

RS485-USB-ATC-820 - USB to RS485 adaptor.

PSU024-060-M12 - 24 VDC Power supply. 60W.

MacTalk - Windows software for setup and programming.



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